

# **Product Attributes**



Super Gloss

**Xtra Coverge** 





**Xtra Hiding** 





**Suitable** for Interior & Exterior



# LUXOL **PU ENAMEL**



### **Product Description**

Luxol PU Enamel is a premium quality enamel which offers mirror like gloss. It is formulated with specially designed proprietary Polyurethane resins to give a long lasting glossy finish with superior coverage.

#### **Recommended Use**

Area of application:







Masonry

Suitable for:





**Both Interior & Exterior** 

**Finish** 

**MATT** 

**GLOSS** 

**HI-GLOSS** 

SUPER GLOSS

# **Colour Range**



15 Ready shades 8 bases- P0, W2, W3, N, Dark Brown, Light Brown, Blue & Bright Yellow. (More than 2000 shades can be offered)

# **Recommended Dilution**



Can be diluted with Berger Thinner (800/T65/03E) with 8-10% dilution (V/V)

#### Coverage



1 COAT: 200-260 sq.ft/Lt\* 2 COAT: 100-130 sq.ft/Lt\*

(\*Actual coverage may vary from the theoretical coverage due to factors such as method and condition of application, surface roughness and porosity and thickness of the film.)

### **Application Method**







Brush, Roller & Spray

# **Viscosity**



140 sec @ 30°C./Ford Cup B-4

#### **Flash Point**



Above 30°C (Abel Closed Cup)

## **Drying Time**



**SD:** 4-5 Hours | **HD:** 24 Hours (@28°C.-30°C. & 60±5RH)

#### **Gloss Level**



85-90 on tin plate @ 20° GH

#### **Recoating Period**



After 24 hours of applying first coat (Depending upon ambient temperature)



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#### **Surface Preparation**

#### **Surface Inspection:**



Before painting, the surface must be made free of rust, dirt, oil and grease. Remove grease, oil and other contaminants by using Berger Thinner (800/T65/03E).

#### Scrapping:



Prepare the surface by scrubbing with wire Brush or Sand Paper No.150/180 to ensure the surface is clean and smooth. Wipe out the thinner and make sure the surface is fully dry.

#### **Crack Bridging:**



Walls: For filling cracks, up to 5mm, use Home Shield Crack Fill Paste. For wider cracks use Home Shield Advance Latex Plus as per product usage guidelines. **Wood:** Use Woodkeeper Fill-O-Dent to fill the cracks

# **Packs Available**















**Stability Of Thinned Paint** To be used within 24 Hours

#### **Putty application:**



Apply putty with 4-6 hours of drying time.

#### **Recommended Putty:**

Walls - Bison Wall Putty/ **HS Water Proof Putty** Metal & Wood - Luxol **Knifing Putty** 

#### **Primer Application:**



Apply 1 or 2 coats of primer as per recommended time interval and dilution.

#### **Recommended Primers:**

Walls - BP Cement Primer ST, Ferrous Surface - Luxol QD 1K Epoxy

Primer/BP Anti Corrosive 1K Epoxy Primer Galvanized Steel- Bison Wash Primer followed by Luxol QD 1K Epoxy Primer/BP Anti Corrosive 1K Epoxy Primer Wood- Parrot Wood Primer



**Fire Hazard Class** Flammable



**Top coat:** Apply 2 coats of Luxol PU Enamel with recommended dilution ratio as finish coat. Apply second coat after 24 hours of applying first coat.



#### **Shelf Life**

3 years from date of manufacture as long as the container is sealed and kept at normal temperature and away from direct sunlight

#### Storage

Store in a cool dry place.

Keep away from source of ignition.

Keep container tightly closed, out of children's reach and away from foodstuff.

#### **Disposal**

Do not pour left over paint down the drain or any watercourse. Dispose in accordance with local regulation.

#### **Safety & Precaution**

Ensure good ventilation during application and drying of paint.

Wear protective clothes and gloves.

Smoking is prohibited while painting.

Avoid inhaling the vapour. Wear suitable dust nose pad when rubbing the surface.

Wear eye protector during application. In case of contact with eyes, rinse immediately with plenty of water.

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